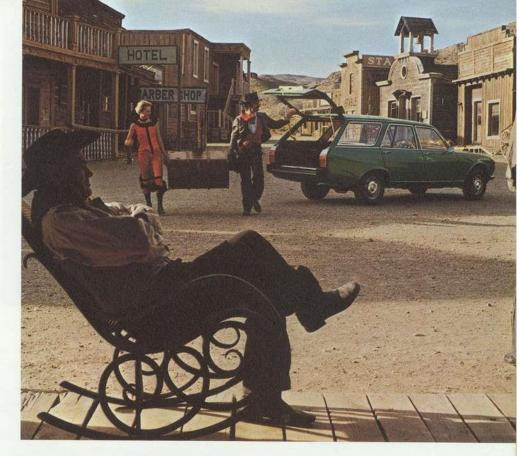


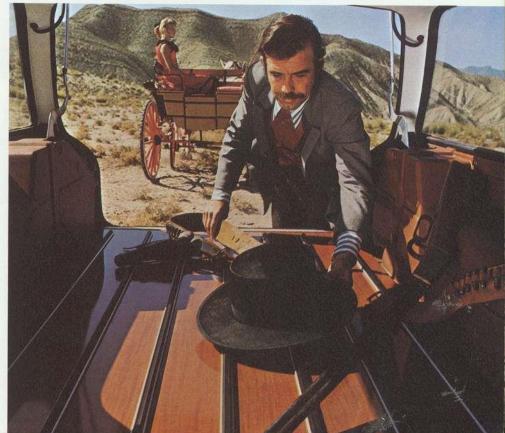
From the quality engineering and the body styling of the 504 Saloon, Peugeot have developed a range of estate vehicles, all with 5 doors, four for passengers, one for their luggage.

superluxe estate

The most elegant car in the estate range, the body is finished in metallic paint, the seats are upholstered in Teppline, and thick carpets are fitted front and rear.

This stylish car offers up to 67.1 cu. ft. of luggage space (with the rear seat folded flat), and the loading area is finished in laminated mahogany with protective rubber runners.









Individual bucket seats at the front with adjustable head rests.
Arm rests on all four doors.
Seats upholstered in Teppline.



Dashboard with three round dials incorporating electric clock. Spare wheel housed in an independent cradle located beneath the boot.



Padded, anti-reflective safety dashboard. Lockable glove box and automatic interior lighting. Supplementary storage shelf.



Wind-down windows on all four doors.



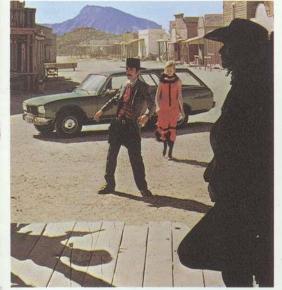
The front seats are adjustable and recline fully to form twin couchettes. Thick carpets fitted at front and rear.



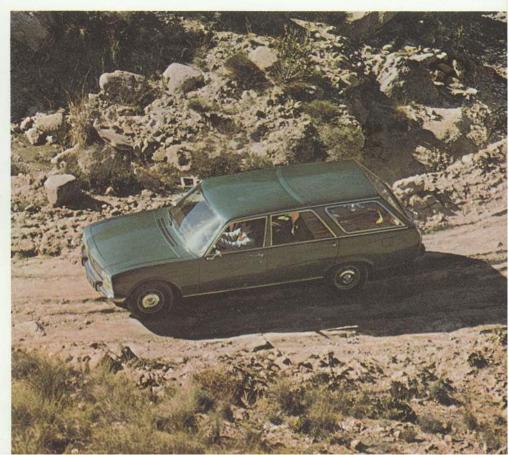
Luxury metallic paint finish. Heated rear window.



Rear tailgate.
Loading platform covered in laminated mahogany with protective rubber runners.



Actual loading volume of between 41 and 67 cu. ft. according to the position of the folding rear bench seat.







the **504**estate

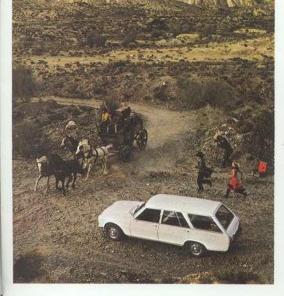
The same styling as the Superluxe Estate, the 504 Estate has the same engine and the same loading capacity. The seats on the 504 Estate are upholstered in washable, resistant Teppluxe.



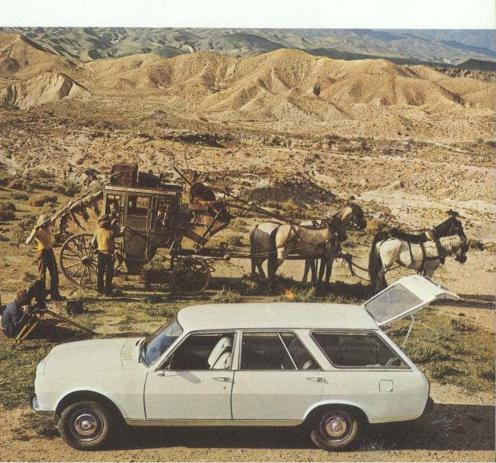
Column gear change. Illuminated heating controls. De-misting and ventilation. Cigar lighter. Day/night rear view mirror.



Loading platform with strong, washable covering. Fold down rear bench seat.

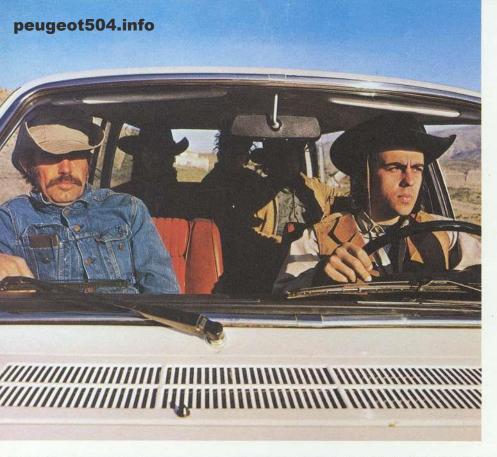


Rear tailgate.
Optional heated rear window.
Seats upholstered in Teppluxe.
Adjustable head restraints
incorporated in front seats.











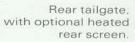
the family estate

The Family Estate has the almost unique feature of three rows of forward facing seats, upholstered in cloth or Teppluxe. This car provides the ideal solution for large families, taxi cab owners, business executives, for anyone who needs to carry 7 or 8 people with their luggage.

4



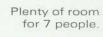
Lots of room luggage, loading area with washable covering.

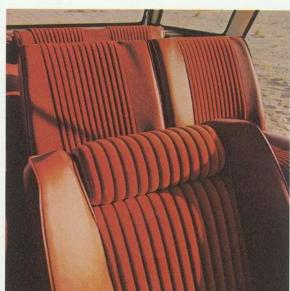






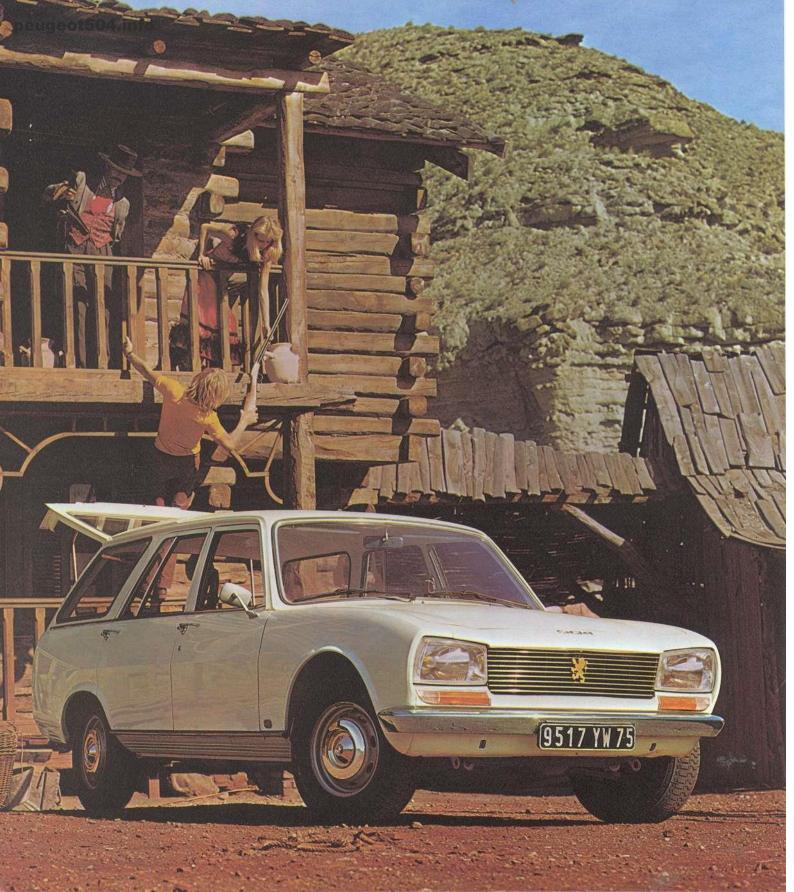
Wind down windows on all four doors. Child-proof locks on rear doors.





Seats upholstered in Teppluxe or cloth.

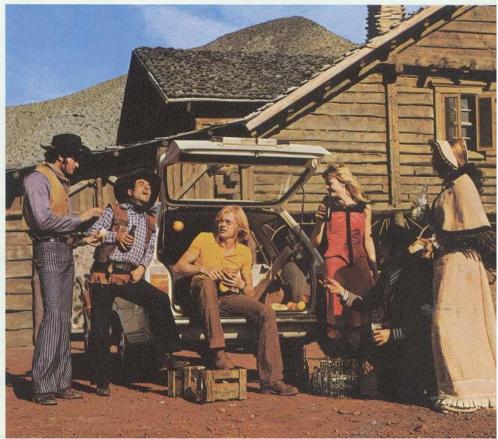
Adjustable head rests
incorporated into front
bucket seats.



the comercial estate

Two individual front seats, a folding rear bench seat, upholstered in washable Teppluxe, metal plated loading floor and reinforced suspension. The perfect vehicle for the tradesman, for anyone who needs a light vehicle to carry large loads.





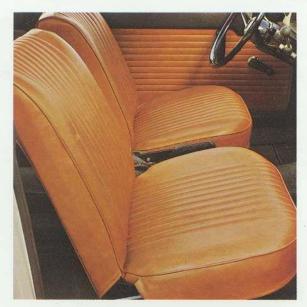








Fold down rear bench seat, giving maximum loading space.



Spare wheel located in a separate cradle under the rear floor.



Individual bucket seats

at the front and a bench seat at the rear, upholstered in washable Teppluxe.

Anti-reflective, padded safety dashboard



Plenty of room for 5 adults to travel in comfort.

estate, Family estate and Superluxe estate mechanical elements

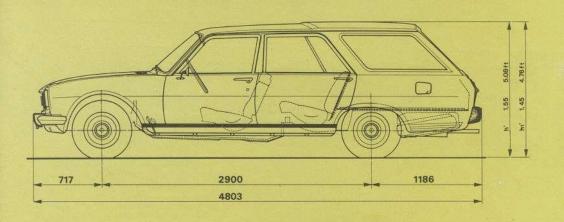
XN 1 engine, 4-cylinder, in line, with removable wet liners - 1971 cc. 98 BHP SAE at 5600 rpm - compression ratio 8.35/1 - 5 bearing crankshaft.

Solex 32-35 SEIEA twin choke, compound carburettor with cold start flap, acceleration pump and econostat.





504 Estate outside measurements





all-

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general characteristics

Chassis and Generalities

Integral all-processed steel welded body anti-corrosion by electrophoresis Twin locking hood locking mechanism Curved side windows Total window surface: 2.96 m² (approx. 31.8 sq. ft.) Polished stainless steel bumpers Overall length 4.80 m (approx. 15.75 ft.) Overall width 1.69 m (approx. 5.56 ft.) Height empty 1.55 m (approx. 5.08 ft.) Loaded 1.45 m (approx. 4.75 ft.) Carrying capacity: Estate and Commercial Estate 1.150 m3 to 1.900 m3 (approx. 40.61 cu. ft. to 67.15 cu. ft.) Wheel base 2.90 m (approx. 9.50 ft.) Distance between front wheels: 1.42 (approx. 4.65 ft.) Distance between rear wheels: 1.36 (approx. 4.46 ft.) Maximum towing capacity (limited to authorized total weight) 1,300 kg (2,865 lbs) Tank capacity: 60 litres (approx. 12.3 imp galls)

Carburettor Engines

4 Cylinder in line over square engine inclined at 45°
Common induction chamber cylinder head
Removable wet liners rocker-arms in head
5-bearing crankshaft in forged steel

Estate Car and Family Estate

Estate Car, compound, double barrel carburettor Bore stroke: 88×81

Cylinder capacity: 1971 cc. Compression ratio: 8.35/1

Max. power SAE: 98 hp at 5,600 rpm DIN: 93 hp at 5,200 rpm Speed: 99.5 mph (160 km/h) Automatic electro-magnetic fan (Peugeot patent)

Diesel Engines

4 Cylinder in line over square engine inclined at 20° Light alloy steel cylinder head with swirl chamber Removable wet liners Valves, rocker-arms in head - 5-bearing crankshaft

Family Estate:

XD 90 engine, inclined at 20° Bore-stroke: 90×83 Piston displacement: 2.112 cc Compression ratio: 22.2/1 Real HP: DIN 65.1 at 4,500 rpm Speed: 73.3 mph

Clutch

Verto 215 DBR diaphragm spring type, hydraulic control

Transmission gears

4 Forward synchronized gears and reverse

Automatic gear box

The Family Estate, (petrol engine), the Estate and the Superluxe Estate are available with automatic transmission (ZF automatic gear box with hydrokinetic torque converter).

Differential

Hypoid rear axle

Suspension

Independent front wheels Peugeot hydraulic, double-acting telescopic shock absorbers and coil springs Integrate front axle telescopic suspension Front and rear stabilizer bars on Estate and Family Estates

Tyres

185 SR 14 reinforced

Rack and Pinion Steering

Safety steering column in two sections connected by a universal joint Anti-theft steering column lock Turning radius between walls: 5.70 (approx. 18 ft. 7 in)

Disc brakes on front wheels, drum brakes at rear Hydraulic control with Mastervac assistance Lights for hand brake and brake fluid level Hand brake acting on rear wheels

Electrical Equipment

Supplied by alternator and 12-volt battery
Family Estate, Estate and Estate S.L. reversing lights incorporated into rear light units
2-speed windscreen wipers, self parking wiper switch under steering wheel with delay system (timer) coupled to the windscreen washer by electric pump
Two synchronized horns
Electrically heated rear screen standard on SL estate optional on others

Certain vehicles are not marketed in all countries. Please consult your dealer.

D. A. CORNELL (Cars) Ltd.

WRITTLE GARAGE,

BRIDGE STREET,

WRITTLE,

CHELMSFORD, ESSEX.

CHELMSFORD 421233

The description and characteristics of the models herein described are for your information only and may be modified without notice.

1974 PEUGEOT